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Within the industrial sector, the KOHL-GROUP Polska is a specialist for manufacturing of assemblies and small-series.

The operating areas include:

- Forming technology: Eccentric- and hydraulic presses with up to 4,000 kN of pressing force
- Folding technology with up to 3,200 kN and 3000 mm edge length
- 2D laser with up to 3,000 W output, table size 1500 x 3000 mm with up to 15 mm cutting depth
- Assembly production with integrated testing facilities
- Welding: MIG, MAG, TIG, spot- and projection welding
- Chipping machining manufacturing
- Maintenance of machines and tools
- Deburring machines

KOHL-GROUP Polska produces sophisticated formed sheet-metal parts and welding assemblies and installs complex assemblies. Modern test methods and testing instruments (3D measuring machines) are the technical basis for active production monitoring for the purpose of securing process capability. Technologies that are not available in-house, e.g. surface treatments for customers and tool construction, are processed within the group and with the help of strong cooperation partners in Poland and Germany.

The company is certified according to ISO 9001:2008 and ISO/TS 16949.

## Data & facts



<b>Founding year</b>	2007
<b>Employees</b>	ca. 110
<b>Revenue</b>	ca. € 18 m.

### Managing director

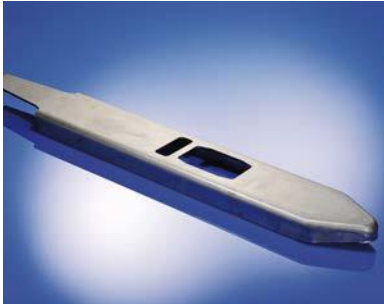
Dipl.-Kfm. Hubertus Müller

### Sales manager

Sebastian Skorupski  
Dipl.-Ing. Michael Rohe

### Quality assurance

Certified according to DIN EN ISO 9001:2008 and ISO/TS 16949



Steel fork arms | 1000 x 135 x 78 mm  
Thickness 6 mm, steel



Steel reinforcing part | 700 x 350 mm  
Thickness 6 mm, steel



Cover plate with press-fit pin  
700 x 800 mm, thickness 6 mm, steel



Various lasercut flashing  
Thickness up to 10 mm



ZSB clutch pedal assemblies



Various turned parts  
ø to 20 mm, length up to 40 mm

## Products

### Materials

Different steel grades, aluminium, copper and stainless steel

### Dimensions

Table size for the laser machine: 1500 x 3000 mm, sheet-metal thickness up to 15 mm

Table size for press technology: 1400 x 1000 mm, sheet-metal thickness up to 10 mm

### Range

Deep drawn, turned parts, complex machine assemblies, welded assemblies, laser parts

### Industries

Industrial trucks, Agricultural, Warehouse Systems

### Special features

High manufacturing depths for small- and large series, mechanical deburring

## Range of services

### Forming technology

- Punching: Eccentric - and hydraulic presses with up to 4,000 kN of pressing force
- Folding technology with up to 3,200 kN of force and 3000 mm edge length
- 2D-laser with up to 3000 W output, table size 1500 x 3000 mm with up to 15 mm cutting depth
- An investment in a 3D laser is planned

### Joining technology

- Manufacturing lines with integrated testing facilities
- Welding: TIG, MIG, MAG, spot- and projection welding

### Laser technology

- 2D and 3D cutting procedures
- Fast adaptation and introduction of alterations even during the development phase
- Conserving of elaborate and expensive punching tools for smaller piece numbers by using laser cutting

### Other manufacturing

- Chipping machining manufacturing: We turn, mill and drill with state-of-the-art machines and are thereby able to satisfy the highest quality requirements. Depending on the task, we process metals of any kind and are, of course, happy to accommodate your individual needs.
- Deburring facilities: We offer cost-effective and efficient solutions for mechanical deburring. On account of our modern machines we can guarantee a high degree of automation – and also process reliability.



Laser Technology



Assemblies



Joining Technology