



GTMB Metallteilmfertigung GmbH

Treuenbrietzen site | Germany

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Within the Kohl Group AG, GTMB Metallteilmfertigung GmbH is a specialist for machining technology and the installation of complex assemblies.

Since the middle of the 1990s, the focus has consistently been on manufacturing complex CNC milling- and turning parts in small- and medium series. This has been the foundation for constant growth. In addition to providing machining of difficult materials (such as stainless steel, e.g. Hastelloy C) and filigree aluminium casting parts, the company has grown and entered new market niches. In recent years manufacturing has been expanded and extended to the processing of complex copper parts for the energy distribution industry. Customer delivery is ensured with an average rate of investment of approximately 7% per year (calculated on the basis of revenue). The tasks and demands of customers are realised by our personnel with technical competence, creativity and flexibility. In addition to procurement and processing of required raw materials, our services include any potentially necessary further treatment of parts through capable cooperation partners. We regularly prove our competency in logistics by successfully taking over outsourcing projects. Also we have begun an apprenticeship program for young people in our training workshop so that we can continue to provide our services in the future. Efficiency coupled with social competence is the basis for our actions. Our company is certified according to DIN EN ISO 9001:2008, and the environmental management is certified according to DIN EN ISO 14001:2004 + AC:2009 (first certification 1996).

Data & facts



Founding year	1996
Employees	ca. 135
Revenue	ca. € 20 m.

Managing directors

Dipl.-Ing. Matthias Grieger
Betriebsw. (HWK) Kai Klettnig

Sales

Dipl.-Ing. (FH) Gero Busse

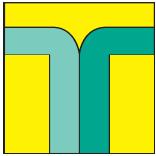
Quality assurance

Certified according to DIN EN ISO 9001:2008
and DIN EN ISO 14001:2004 + AC:2009



www.gtmb.de
A member of the Kohl Group AG
www.kohl-gruppe-ag.de

We shape ideas



GTMB Metallteilerfertigung GmbH



Machining bed
Dental technology / medical technology



Support flange
Gear manufacturing



Flange
Energy distribution



Various milled parts
Railway technology



Various turned and milled parts
Energy distribution



Various chuck/automated lathe parts
Several industries

Products

Materials

All steel grades up to Hastelloy C and titanium, non-ferrous metals, e.g. copper, aluminium, brass

Dimensions

CNC milling horiz. up to 1250 x 1000 x 1000 mm, CNC milling vert. up to 2400 x 700 x 800 mm, CNC turning from Ø 20 to 400 mm, CNC automatic turning from Ø 5 to 65 mm

Range

Manufacturing of machined parts in small and medium series, assembly installation

Industries

Energy distribution, gear manufacturing, medical equipment, railway industry, special machine construction

Special features

Many years of experience in processing forged copper parts and casting parts, from high-strength materials and filigree products made from aluminium and cast steel

Range of services

CNC milling

- Milling up to 5 axes
- Complex processing of casting- and forged parts
- Processing of steel alloys and non-ferrous metals e.g. aluminium, copper and brass
- Cycle time-concurrent machining
- Specialist for manufacturing in small- and medium series
- Max. processing sizes:
Horizontal: 1250 x 1000 x 1000 mm
Vertical: 2400 x 700 x 800 mm

CNC turning

- Specialist for small and medium series
- Parts processing with powered tools
- Processing of materials such as steel, stainless steel (up to Hastelloy C), copper and aluminium into precision parts with feed part diameters up to 400 mm
- Final processing of complex contours with elaborate back-side processing
- Continuous self-examination of worker
- Further testing and documentation upon customer request

Automatic turning

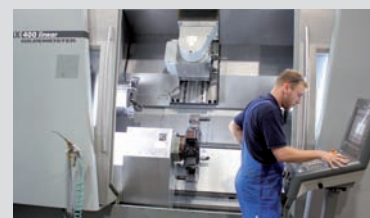
- Low-cost manufacturing processes with multiple machine operation
- Processing of materials in middle batch sizes e.g. steel, stainless steel (up to Hastelloy C), copper and aluminium
- Motto: The product is finished as it leaves the machine
- Precision parts with processing sizes: Ø 5 to 65 mm
- Highest quality requirements

Installation & assemblies

- Takeover of pre- and final installation tasks
- From simple installation of provided components and the procurement of necessary purchasing parts to full processing of finished projects

Further processing

- Processing steps that we cannot perform with our in-house technology are realised by selected and capable service providers under our management, e.g. surface processing, galvanic surfaces, KTL- and powder coating and finishing work



CNC lathe centre



CNC milling and processing center



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